

APPROVED ADMIXTURES FOR USE IN CONCRETE

The list of Approved Admixtures for Use in Concrete is published periodically for reference primarily by Caltrans field personnel and others involved in Caltrans projects.

As per State of California, Department of Transportation, Standard Specifications (July 1995), Section 90-4.03, no admixture brand will be used in the work unless it is on Caltrans current list of approved brands for the type of admixture involved. Admixture brands will be considered for addition to the approved list if the manufacturer of the admixture submits to the Transportation Laboratory, 5900 Folsom Blvd., Sacramento, CA 95819, a sample of the admixture accompanied by certified test results which verify that the admixture complies with the requirements in the appropriate ASTM designation. The sample shall be sufficient to permit performance of all required tests. Approval of admixture brands will be dependent upon a determination as to compliance with the specifications, based on the certified test results submitted, together with any tests Caltrans may elect to perform.

The Approved List includes only those admixtures that comply with the following ASTM designations:

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|---|----------|
| C494 - Standard Specification for Chemical Admixtures for Concrete. | pp. 3-8 |
| C260 - Standard Specification for Air-Entraining Admixtures for Concrete. | pp. 9-10 |
| D98 - Standard Specification for Calcium Chloride. | p. 11 |
| C618 - Standard Specification for Fly Ash and Raw or Calcined Natural Pozzolan for use as a Mineral Admixture in Portland Cement Concrete. | p. 12 |

The list provides certain essential data for field reference as well as general information that may assist in assessing properties of the plastic concrete.

The information contained herein may not be used for advertising purposes nor is it to be considered as an endorsement by Caltrans.

From ACI 212.1R, "Admixtures for Concrete"

5.2 - COMPOSITION

The materials that are generally available for use as water-reducing admixtures and set-controlling admixtures fall into five general classes:

1. Lignosulfonic acids and their salts
2. Modifications and derivatives of lignosulfonic acids and their salts
3. Hydroxylated carboxylic acids and their salts
4. Modifications and derivatives of hydroxylated carboxylic acids and their salts
5. Other materials, which include:

- (i) inorganic materials, such as zinc salts, borates, phosphates, chlorides,
- (ii) amines and their derivatives,
- (iii) carbohydrates, polysaccharides, and sugar acids,
- (iv) certain polymeric compounds, such as cellulose ethers, melamine derivatives, naphthalene derivatives, silicones, and sulfonated hydrocarbons.

These admixtures can be used either alone or in combination with other organic or inorganic, active or essentially inert substances.

NOTES:

* Chemical admixtures containing chlorides as Cl^- in excess of one percent by weight of admixture shall not be used in prestressed or reinforced concrete.

** When the Contractor is permitted to reduce cement content by adding chemical admixtures, the dosage of admixture shall be the dosage used in ASTM Designation: C494 for qualifying the admixtures.

† This admixture contains more than 1% chlorides as determined by California Test 415 and shall not be used in prestressed or reinforced concrete.

AE = Air Entrained

NAE = Non-Air Entrained

- Type A - Water-reducing admixtures
- Type B - Retarding admixtures
- Type C - Accelerating admixtures
- Type D - Water-reducing and retarding admixtures
- Type E - Water-reducing and accelerating admixtures
- Type F - Water-reducing, high range admixtures
- Type G - Water-reducing, high range and retarding admixtures

ASTM C 494 - Chemical Admixtures for Concrete

May 2002

| | | | | | At the Qualifying ASTM Dosage(s), What Changes are Expected Relative to the Reference Concrete? | | | Dosage Rate Suggested by Manufacturer | |
|--------------------------------|--------------|----------------------|---------------------------|---|---|--|--|---|----------------|
| Product or Brand Name | ASTM Type | Class or Composition | Chloride Content* % | Dosage Rates Used to Qualify for Appropriate ASTM Tests**, fl. oz. per 100 lbs. cement (report date) | Water Reduction, % | Change in AEA Dose Needed to Maintain Air Content | Initial Set Retardation, (Acceleration) hours | fl. oz. per 100 lbs. of cement | See Pg 2 |

W. R. Grace and Company
7237 East Gage Ave.
Los Angeles, CA 90040

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|--|-------------------------------------|--|-----|-----------------------|----------------|------|------------------|---------------|---|
| ADVA Cast-1 | F | Carboxylated Polyether | <1 | 6.3 (1997) | AE 15.3 | More | AE 1.4 | 3.0 to 12.0 | |
| ADVA Flow | F | Carboxylated Polyether | <1 | 6.0 (1995) | AE 12.8 | More | AE 1.1 | 3.0 to 12.0 | |
| ADVA 100 | F | Carboxylated Polyether | <1 | 5.2 (1999) | 15.5 | More | AE 0.0 | 3.0 to 10.0 | |
| Daracel | E | Calcium Chloride, Triethanolamine | >20 | 16.0 (1983) | AE 5.7 | Less | AE (1.4) | 8.0 to 40.0 | † |
| Daracem 50 | A | Lignin, Calcium Chloride, and Polymers | >8 | 5.0 (1992) | AE 7.6 | Less | Negligible | 5.0 to 7.0 | † |
| Daracem 55 | A | Lignin, Calcium/Sodium Nitrate, Polymer | <1 | 4.0 (1992) | AE 5.8 | Less | AE 0.9 | 3.0 to 9.0 | |
| Daracem 100 | A, F | Naphthalene Sulfonate | <1 | 8 (1991) | AE 11.5 | Less | AE 0.3 | 9.0 to 11.0 | |
| Daracem 100 | G | Naphthalene Sulfonate | <1 | 12 (1991) | AE 15.0 | Less | AE 3.3 | 12.0 to 15.0 | |
| Daracem ML 330 | F | Melamine- Formaldehyde Polymer | <1 | 14.5 (1998) | AE 15.4 | More | AE 1.2 | 6.0 to 25.0 | |
| Daracem ML 500 | A, F | Melamine and Naphthalene Sulfonate Formaldehyde Co-Polymers | <1 | 12.0 (1999) | AE 12.0 | More | AE 0.4 | 6.0 to 25.0 | |
| Daracem 19 (Formerly WRDA 19) | A, F | Naphthalene-Sulfonate Formaldehyde Copolymer | <1 | 8.0 to 25.0 (1981) | AE 20 to 30 | Less | AE 0.5 to 1.0 | 8.0 to 25.0 | |
| Daracem 65 | A | Lignosulfonates, Melamine Polymer and Amine | <1 | 5.8 (1998) | AE 6.7 | Less | AE 0.7 | 3.0 to 9.0 | |
| Daraset | C | Calcium Nitrate Solution | <1 | 45.0 (1994) | AE 4 | Same | AE (1.0) | 20.0 to 50.0 | |
| Daraset 200 | C | Calcium Nitrate/Nitrite Based Solution | <1 | 30 (1998) | AE 8.3 | More | AE (2.6) | 10-100 | |
| Daratard 17 | B, D | Hydroxylated Organic Compounds | <1 | 3.0 (1992) | AE 8 | More | AE 2.0 | 2.0 to 7.0 | |
| Darex | C Corro sion Inhibi tor | Calcium Nitrite Aqueous Solution | <1 | 78.0 (1979) | Negligible | Same | AE (2.0) | 50.0 to 170.0 | |

ASTM C 494 - Chemical Admixtures for Concrete

May 2002

| | | | | | At the Qualifying ASTM Dosage(s), What Changes are Expected Relative to the Reference Concrete? | | | Dosage Rate Suggested by Manufacturer | |
|--------------------------------|--------------|----------------------|---------------------------|---|---|--|--|---|----------------|
| Product or Brand Name | ASTM Type | Class or Composition | Chloride Content* % | Dosage Rates Used to Qualify for Appropriate ASTM Tests**, fl. oz. per 100 lbs. cement (report date) | Water Reduction, % | Change in AEA Dose Needed to Maintain Air Content | Initial Set Retardation, (Acceleration) hours | fl. oz. per 100 lbs. of cement | See Pg 2 |

| | | | | | | | | | |
|-----------------|------|---|----|-----------------------|------------|------|--------------------|--------------|--|
| Mira 70 | A, F | Carboxylated Polyether | <1 | 12.0 (1999) | AE 12.0 | More | AE 0.7 | 2.5 to 15.0 | |
| Polarset | C | Calcium Nitrate/ Nitrite Solution | <1 | 30.0 (1994) | AE 5 | Same | AE (3.0) | 8.0 to 100.0 | |
| WRDA 20 | A | Glucose Polymers, Lignosulfonate, and Amine | <1 | 2.5 (1985) | AE 6.8 | Less | AE 1.0 | 2.5 | |
| WRDA 64 | A | Lignosulfonate, Amine, and Glucose Polymer | <1 | 3.0 (1979) | AE 11 | Less | AE 1.4 | 3.0 to 5.0 | |
| WRDA 79 | A, D | Modified Lignosulfonate | <1 | 5.0 to 7.5 (1980) | AE 8 to 10 | Less | AE 1.0 to 2.2 | 4.0 to 10.0 | |
| WRDA 82 | A | Lignosulfonate and Amine | <1 | 3.0 (1983) | AE 6.1 | Less | AE 0.2 | 3.0 | |
| WRDA w/Hycol | A | Organic Compounds w/Hydration Control Agent | <1 | 3.0 and 5.0 (1974) | AE 5 to 7 | Less | AE (0.3) to 1.3 | 3.0 to 5.0 | |
| Recover | D | Hydroxycarboxylic Acid Salts | <1 | 5.0 (1992) | AE 9.0 | Same | AE 1.7 | 2.0 to 16.0 | |

Hill Brothers Chemical Co.
1675 N. Main Street
Orange, CA 92667

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|----------|---|--------------------------------------|-----|---------------|---------|--|-----------|-----------|---|
| HICO 610 | A | Sodium Lignosulfonate | <1 | 5.0 (1987) | NAE 5.7 | Not Tested for Air Entrained Concrete | NAE (1) | 5.0 to 12 | |
| HICO 911 | C | Polymer Modified Calcium Chloride | >33 | 24 (1992) | NAE 2.7 | Not Tested for Air Entrained Concrete | NAE (2.0) | 32 to 64 | † |

Master Builders
23700 Chagrin Blvd.
Cleveland, OH 44122

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|---------------------|------|------------------------|----|----------------|--------|------|--------|--------------|--|
| Pozzolith 400-N | A, F | Naphthalene Sulfonate | <1 | 15.0 (1991) | AE 28 | More | AE 0.2 | 10.0 to 20.0 | |
| Delvo Stabilizer | B, D | Salts of Organic Agent | <1 | 4.0 (1992) | AE 7.8 | Less | AE 1.1 | 2.0 to 130 | |
| Master Pave N | A | Glucose Polymer | <1 | 2.0 (1989) | AE 6.0 | Less | AE 0.4 | 2.0 to 4.0 | |
| MBL-82 | A | Lignin | <1 | 5.0 (1991) | AE 7 | Less | AE 0.3 | 5.0 to 10.0 | |
| MBL-82 | B, D | Lignin | <1 | 8.0 (1990) | AE 9.5 | Less | AE 1.6 | 5.0 to 10.0 | |

ASTM C 494 - Chemical Admixtures for Concrete

May 2002

| | | | | | At the Qualifying ASTM Dosage(s), What Changes are Expected Relative to the Reference Concrete? | | | Dosage Rate Suggested by Manufacturer | |
|--------------------------------|--------------|----------------------|---------------------------|---|---|--|--|---|----------------|
| Product or Brand Name | ASTM Type | Class or Composition | Chloride Content* % | Dosage Rates Used to Qualify for Appropriate ASTM Tests**, fl. oz. per 100 lbs. cement (report date) | Water Reduction, % | Change in AEA Dose Needed to Maintain Air Content | Initial Set Retardation, (Acceleration) hours | fl. oz. per 100 lbs. of cement | See Pg 2 |

| | | | | | | | | | |
|---------------------|-------------|---|-----|---------------------|---------|------|----------|--------------------------|---|
| Polyheed | A | Lignosulfonate, Triethanolamine, Ammonium Thiocyanate | <1 | 7.0 (1991) | AE 6.1 | Same | AE 0.4 | 3.0 to 12.0 | |
| Polyheed RI | B, D | Cement Dispersing Agent | <1 | 4.0 (1994) | AE 7.6 | Less | AE 1.25 | 3.0 to 12.0 | |
| Polyheed FC 100 | A, C, E, | Cement Dispersing Agent | <1 | 9.0, 15.0 (1998) | AE 6.7 | More | AE (0.7) | 8.0 to 30.0 | |
| Pozzolith NC 534 | C | Cement Dispersing Agent | <1 | 27.0 (1993) | AE 5.7 | More | AE (1.7) | 10.0 to 100 ^x | |
| Polyheed 997 | A | Lignosulfonate Triethanolamine | <1 | 5.0 (1990) | AE 6.9 | Less | AE 0.4 | 3.0 to 12.0 | |
| Polyheed 997 | F | Lignosulfonate Triethanolamine | <1 | 8.0 (1990) | AE 12.3 | Less | AE 0.3 | 3.0 to 12.0 | |
| Pozzolith 100-XR | B, D | Glucose Polymer | <1 | 2.5 (1993) | AE 6.1 | Same | AE 1.5 | 2.0 to 4.0 | |
| Pozzolith 122 HE | C, E | Cement Dispersing Agent | >24 | 17.0 (1998) | AE 5.5 | More | AE (1.1) | 16.0 to 64.0 | |
| Pozzolith 200 N | A, B, D | Cement Dispersing Agent | <1 | 4.0 (1998) | AE 6.9 | Less | AE 0.7 | 3.0 to 5.0 | |
| Pozzolith 220 N | B, D | Polymer, Triethanolamine | <1 | 3.5 (1991) | AE 5.8 | Less | AE 1.8 | 2.0 to 5.0 | |
| Pozzolith 220-N | A | Polymer, Triethanolamine | <1 | 2.0 (1991) | AE 6.2 | Less | AE 0.5 | 2.0 to 5.0 | |
| Pozzolith 300 N | A | Polymer, Triethanolamine | <1 | 3.0 (1990) | AE 7-8 | Less | AE 0.3 | 3.0 to 5.0 | |
| Pozzolith 300-R | B, D | Polymer | <1 | 5.0 (1990) | AE 10 | Less | AE 2.6 | 3.0 to 5.0 | |
| Pozzolith 322-N | A | Polymer, Triethanolamine | <1 | 4.0 (1990) | AE 8.0 | Less | AE 0.7 | 3.0 to 7.0 | |
| Pozzolith 344-N | A | Calcium Chloride, Triethanolamine | >8 | 6.0 (1991) | AE 6.5 | Less | AE 0.6 | 3.0 to 9.0 | † |
| Pozzolith 80 | A, B, D | Cement Dispersing Agent | <1 | 3.0 (1998) | AE 6.8 | Same | AE 0.2 | 4.0 to 10.0 | |
| Pozzutech 20 | C, E | Polymer | <1 | 15.0 (1990) | AE 5.5 | More | AE 1.1 | 5.0 to 90.0 | |
| Rheobuild 1000 | A, F | Naphthalene Sulfonate | <1 | 15.0 (1988) | AE 18 | Less | AE 0.4 | 5.0 to 25.0 | |
| Rheobuild 2000 B | A, F | Cement Dispersing Agent | <1 | 10.0 (1994) | AE 13.9 | More | AE 1.1 | 10.0 to 25.0 | |
| Glenium 3000 NS | A, F | Based on gleniumTechnology | <1 | 4.0 (1998) | AE 12.4 | Less | AE 0.2 | 4.0 to 6.0 | |

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|--------------------------------|--------------|----------------------|---------------------------|---|---|--|--|---|----------------|
| Product or Brand Name | ASTM Type | Class or Composition | Chloride Content* % | Dosage Rates Used to Qualify for Appropriate ASTM Tests**, fl. oz. per 100 lbs. cement (report date) | Water Reduction, % | Change in AEA Dose Needed to Maintain Air Content | Initial Set Retardation, (Acceleration) hours | fl. oz. per 100 lbs. of cement | See Pg 2 |

| | | | | | | | | | |
|---------------------|---------------------------------------|---|----|---------------|---------|------|----------|-------------|--|
| Glenium 3030 NS | A,F | Based on Polycarboxylate Technology | <1 | 6.0 (2001) | AE 36.6 | Less | AE (0.1) | 6.0 to 18.0 | |
| Glenium 3200 HES | A, F | Based on Polycarboxylate Technology | <1 | 3.5 (2001) | AE 26.4 | Less | AE (0.1) | 2.0 to 14.0 | |
| RMC 121 | A | Lignosulfonate Triethanolamine | <1 | 5.0 (1990) | AE 6.9 | Less | AE 0.4 | 3.0 to 12.0 | |
| RMC 121 | F | Lignosulfonate Triethanolamine | <1 | 8.0 (1990) | AE 12.3 | Less | AE 0.3 | 3.0 to 12.0 | |
| Rheocrete CNI | C & Corro sion Inhibi tor | Calcium Nitrite Based | <1 | 1.0 (2001) | AE 4.8 | More | AE (1.5) | 18.5 to 110 | |

^x Dosage recommended for ultra-high early strength concrete that achieve a flexural strength of 2.8 Mpa in four or more hours.

Sika Chemical Corporation
1372 East 15th Street
Los Angeles, CA 90021

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|-----------------------|------|-----------------------------------|----|---------------|---------|------|-----------|--------------|---|
| Plastocrete 161 | A | Lignosulfate | <1 | 4 (1982) | AE 7.7 | Same | AE 0.2 | 3.0 to 5.0 | |
| Plastocrete 161 FL | C | Inorganic Salt-Organic Mixture | <1 | 16 (1987) | AE 5.4 | Same | AE 1.25 | 12.0 to 24.0 | |
| Plastocrete 161 HE | C | Calcium Chloride Triethylamine | >5 | 34 (1978) | AE 1.3 | Less | AE (1.0) | 6.0 to 64.0 | † |
| Plastocrete 161 MR | B, D | Lignosulfonates | <1 | 2.9 (1989) | AE 7.4 | Same | AE 2.4 | 3.0 to 6.0 | |
| Plastocrete 169 | A | Lignosulfonates | <1 | 4 (1985) | AE 8.73 | Same | AE (0.25) | 3.0 to 7.0 | |
| Plastocrete 169 | B, D | Lignosulfonates | <1 | 6 (1986) | AE 22 | Same | AE 2.3 | 3.0 to 7.0 | |
| Plastiment | B, D | Hydroxylated Carboxylic Acid | <1 | 4.0 (1990) | AE 7.3 | Same | AE 3.1 | 2.0 to 4.0 | |
| Sikament FF | F | Melamine Polymer | <1 | 12 (1994) | AE 12.2 | Same | AE 1.3 | 10.6 to 21.2 | |
| Sikament 86 | F | Melamine Polymer | <1 | 12 (1994) | AE 14.4 | Same | AE 0.7 | 10.6 to 21.2 | |
| Sikament 300 | F | Blend Sodium Alkyl naphthalene | <1 | 12 (1992) | AE 12.2 | Same | AE 1.0 | 6.0 to 24.0 | |
| Plastiment NS | A | Lignosulfonates | <1 | 4 (1996) | AE 7.6 | Less | AE 1.1 | 2.0 to 4.0 | |

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|--------------------------------|--------------|----------------------|---------------------------|---|---|--|--|---|----------------|
| Product or Brand Name | ASTM Type | Class or Composition | Chloride Content* % | Dosage Rates Used to Qualify for Appropriate ASTM Tests**, fl. oz. per 100 lbs. cement (report date) | Water Reduction, % | Change in AEA Dose Needed to Maintain Air Content | Initial Set Retardation, (Acceleration) hours | fl. oz. per 100 lbs. of cement | See Pg 2 |

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|---------------|---|----------|----|--------------|--------|------|----------|-------------|--|
| Sika-Rapid- 1 | C | RMF-1503 | <1 | 20 (1996) | AE 3.1 | Less | AE (1.6) | 4.0 to 48.0 | |
|---------------|---|----------|----|--------------|--------|------|----------|-------------|--|

Boral Material Technologies, Inc.
45 N. E. Loop 410, Suite 700
San Antonio, TX 78216

| | | | | | | | | | |
|------------------|------------|--|----|------------------|------------------|--------------|------------------|--------------|--|
| Boral RDI | F, G | Sulfonated Naphthalene Formaldehyde | <1 | 4.0 (1990) | AE 15.3 | Same | AE (1.0) | 6.0 to 20.0 | |
| Boral LR | A, D | Lignosulfonate | <1 | 6.0 (1997) | AE 8.0 | Less | AE (1.1) | 4.0 to 6.0 | |
| Boral NR | A, D | Lignosulfonate Based Material | <1 | 3.0 (1997) | AE 6.7 | Less | AE (1.2) | 3.0 to 6.0 | |
| Boral NW | A, D | Lignosulfonate Based Material | <1 | 3.0 (1997) | AE 7.5 | Less | AE (0.2) | 3.0 to 6.0 | |
| Boral X15 | A | Lignosulfonate Based Material | <1 | 4.0 (1993) | AE 5.4 | Less | AE (0.1) | 3.0 to 10.0 | |
| Boral ACN | C, E | Blend of Admixture | <1 | 60.0 (1998) | AE 8.6 | More | AE (1.6) | 20.0 to 50.0 | |
| Boral ACN 200 | C, E | Calcium Nitrate | <1 | 50.0 (1999) | AE 6.5 | More | AE (3.4) | 10.0 to 60.0 | |
| Boral DS | B | Phosphates Salts | <1 | 4.0 (1998) | AE 3.0 | Less | AE 1.2 | - | |
| Boral SP | A, F | Sulfonated Napthalene Formaldehyde Condensate | <1 | 7.0 (1998) | AE 17.1 | More | AE (0.2) | 6.0 to 25.0 | |
| Boral HC | A, B, D | Carbohydrate Salts | <1 | 2.5, 5 (1998) | AE 6.5 AE 7.3 | Same Same | AE 0.6 AE 2.0 | 2-6 | |
| Boral TR | B, D | Carbohydrate Salts | <1 | 4.0 (1998) | AE 6.8 | Less | AE 3.1 | 3-6 | |
| Boral LW | A | Lignin Family | <1 | 3.0 (1997) | AE 9.5 | Less | AE 0.3 | 3-10 | |
| Boral HW | A | Lignin Family | <1 | 6.0 (1998) | AE 6.9 | Less | AE 1.0 | 3-10 | |
| Boral SPC | A, F | Polycarboxylated Polymer and other additives | <1 | 5 (2001) | AE 13.2 | Same | AE (0.1) | 3.0 – 6.0 | |
| Boral SPJ | A, F | Polycarboxylate Polymer | <1 | 7 (2001) | AE 12.9 | Same | AE 0.8 | 4.0 – 7.0 | |
| Boral X20 | A, F | Lignin Family | <1 | 13 (2002) | AE 12.3 | Less | AE 1.1 | 3.0 – 15.0 | |

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|--------------------------------|--------------|----------------------|---------------------------|---|---|--|--|---|----------------|
| Product or Brand Name | ASTM Type | Class or Composition | Chloride Content* % | Dosage Rates Used to Qualify for Appropriate ASTM Tests**, fl. oz. per 100 lbs. cement (report date) | Water Reduction, % | Change in AEA Dose Needed to Maintain Air Content | Initial Set Retardation, (Acceleration) hours | fl. oz. per 100 lbs. of cement | See Pg 2 |

The Euclid Chemical Company
19218 Redwood Road
Cleveland, Ohio 44110-2799
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|--------------------------|------|--|-------|--------------|----------|------|--------|-------|--|
| Accelguard HE | E | Calcium Chloride based Material | 31-35 | 24 (1997) | AE 6.3 | More | (1.5) | 16-32 | |
| Eucon 37 | A, F | Napthlene Sulfonate | <1 | 16 (1999) | AE 18.31 | Same | AE 0.7 | 10-16 | |
| Eucon Retarder 100 | D | Sodium Gluconate | <1 | 3 (1999) | AE 6.4 | Less | AE 1.9 | 2-6 | |
| Eucon MR | A | Calcium Nitrate & Calcium Ligno Sulfonate Material | <1 | 6 (1999) | AE 7.1 | Same | AE 1.1 | 4-10 | |
| Eucon WR | A | Calcium-Sodium Ligno Sulfate | <1 | 5 (1997) | AE 8.3 | Less | AE 0.5 | 4-5 | |
| Eucon WR-91 | A | Calcium Ligno Sulfonate | <1 | 3 (1999) | AE 6.4 | Less | AE 0.6 | 2-6 | |

Fritz-Pak Corporation
11220 Grader Street, Suite 600
Dallas, TX 75238

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|------------------|------|-------------------------|----|---------------|---------|------|--------|-------------|--|
| Delayed Set | B, D | Modified Lignosulfonate | <1 | 3.0 (2001) | AE 7.5 | Less | AE 1.2 | 1.0 to 1.7 | |
| FR-1 | D | Formaldehyde | <1 | 2.5 (2001) | AE 7.5 | Less | AE 1.1 | 1.5 to 2.0 | |
| Supercizer #1 | F | Formaldehyde | <1 | 7.0 (2001) | AE 12.5 | Less | AE 0.4 | 5.0 to 7.0 | |
| Supersizer #5 | F | Formaldehyde | <1 | 6.0 (2001) | AE 14.6 | Less | AE 0.2 | 5.0 to 7.0 | |
| Supercizer #7 | | Formaldehyde | <1 | 6.0 (2001) | AE 15.5 | Less | AE 1.4 | 4.0 to 12.0 | |

ASTM C 260 - Air-Entraining Admixtures for Concrete

May 2000

| Product or Branch Name | Class or Composition | Chloride Content (percent) | Report Date | Dosage Rate Suggested by Manufacturer |
|------------------------|----------------------|----------------------------|-------------|---------------------------------------|
|------------------------|----------------------|----------------------------|-------------|---------------------------------------|

| | | | | |
|---------------------------------------|------------------|----|------|-------------|
| MBVR Standard | Vinsol Resin | <1 | 1991 | 0.4 to 4.0 |
| MB-VR Concentrated | Vinsol Resin | <1 | 1992 | 0.4 to 4.0 |
| MBAE-90 also called Pave Air 90 | Rosin Soap | <1 | 1993 | 0.25 to 4.0 |
| Micro-Air | Fatty acid Salts | <1 | 1991 | 1.0 |
| Pave-Air | Vinsol Resin | <1 | 1992 | 1.0 |

W. R. Grace and Company
7237 East Gage Ave.
Los Angeles, CA 90040

| | | | | |
|----------------|---|----|------|-------------|
| Amex 210 | Benzene Sulfonate Sodium Salt | <1 | 1989 | 0.5 to 8.0 |
| Darex AEA | Organic Acid Salts | <1 | 1975 | 0.8 |
| Darex II AEA | Alkaline Solution of Fatty Acid Salts | <1 | 1993 | 0.75 to 3.0 |
| Daravair 1000 | Neutralized Resin and Rosin | <1 | 1994 | 0.75 to 3.0 |
| Daravair | Neutralized Resin and Rosin | <1 | 1994 | 0.75 to 3.0 |
| Daravair M | Neutralized Vinsol Resin | <1 | 1975 | 1.0 |
| Daravair AT 60 | Aqueous Solution of Neutralized Vinsol Resin, Amine and Fatty Acids | <1 | 1994 | 0.5 to 3.0 |

Sika Chemical Corporation
1372 East 15th Street
Los Angeles, CA 90021

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|-------------|---------------------------------|----|------|------------|
| Sika AER | Neutralized Vinsol Resin | <1 | 1986 | 0.5 to 1.5 |
| Sika AEA 15 | Sodium Salt Type Soap | <1 | 1983 | 0.5 to 1.5 |
| Sika AEA 14 | Sodium Salt of an Organic Ester | <1 | 1996 | 0.5 to 3.0 |

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May 2000

| Product or Branch Name | Class or Composition | Chloride Content (percent) | Report Date | Dosage Rate Suggested by Manufacturer |
|---------------------------|----------------------|----------------------------------|-------------|--|
|---------------------------|----------------------|----------------------------------|-------------|--|

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1675 North Main St.
Orange, CA 92667-3442

| | | | | |
|------------|------------------------------------|----|------|-------------|
| HICO-315-L | Sodium Tall Oil Fatty Acid Soap | <1 | 1968 | 0.75 to 3.0 |
|------------|------------------------------------|----|------|-------------|

Boral Material Technologies, Inc.
45 N. E. Loop 410, Suite 700
San Antonio, TX 78216

| | | | | |
|--------------|------------------|----|------|-----|
| Boral Air 40 | Resin Surfactant | <1 | 1997 | 1.0 |
|--------------|------------------|----|------|-----|

The Euclid Chemical Company
19218 Redwood Road
Cleveland, Ohio 44110-2799

| | | | | |
|----------|---|----|------|----------|
| AEA – 92 | Synthetic Organic Chemicals based Admixture | <1 | 1992 | ½ to 1.0 |
|----------|---|----|------|----------|

Fritz-Pak Corporation
11220 Grader Street, Suite 600
Dallas, TX 75238

| | | | | |
|----------------|--|----|------|--------------|
| Air Plus | | <1 | 2001 | 0.25 to 1.25 |
| Super Air Plus | | <1 | 2001 | 0.25 to 1.25 |

ASTM D 98 - Calcium Chloride

May 2000

| Product | Type or Composition (Solid or Solution) | Calcium Chloride Content in Percent (given for solution form only) | Grade (given for solid form only) |
|---------|--|--|--------------------------------------|
|---------|--|--|--------------------------------------|

Hill Brothers Chemical Company
1675 North Main St.
Orange, CA 92667-3442

| | | | |
|-------|----------|------|--|
| HB-98 | Solution | 30.1 | |
|-------|----------|------|--|

Lee Chemical, Incorporated
3113 McKinley Way
Costa Mesa, CA 92626

| | | | |
|------------|----------|--|--|
| ASTM Grade | Solution | | |
|------------|----------|--|--|

Cargill
Solarchem Resources
7200 Central Avenue
Newark, CA 94560-4206

| | | | |
|--|----------|------|--|
| Liquid Calcium Chloride, Technical Grade, Treated | Solution | 38.3 | |
|--|----------|------|--|

W. R. Grace and Company
62 Whittemore Avenue
Cambridge, Mass. 02140
Tel. No. (617) 498-4555

| | | | |
|-------------------|----------|-------|--|
| Grace Accelerator | Solution | 30-45 | |
|-------------------|----------|-------|--|

ASTM C 618 –Mineral Admixtures

May 2000

| Company Name | Classification of Mineral Admixture | % Calcium Oxide (Range) |
|---|-------------------------------------|----------------------------|
| (1) Boral Materials Technology (formerly Western Ash Company) 7500 N Dreamy Draw, Suite 234 P.O. Box 7360 Phoenix, Arizona 85036 | | |
| (a) Mojave Fly Ash (Laughlin, Nevada) | F | 8.5 to 9.9 |
| (b) Apache Fly Ash (Cochise, Arizona) | F | 3.0 to 8.0 |
| (c) Snowflake (Snowflake, Arizona) | F | 3.0 to 4.2 |
| (d) Monticello (Monticello, Texas) | F | 7.1 to 8.0 |
| (2) ISG Resources, Inc. 7525 S.E. 24th Street Mercer Island, Washington 98040 | | |
| (a) Centralia Fly Ash (Centralia, Washington) | F | 7.6 to 8.0 |
| (b) Jim Bridger Fly Ash (Rock Springs, Wyoming) | F | 6.2 to 7.5 |
| (c) IPSC/Delta Fly Ash (Delta, Utah) | F | 9.1 to 9.9 |
| (d) Hunter Fly Ash (Castle Dale, Utah) | F | 7.9 to 9.9 |
| (e) Navajo Flyash | F | 6.5 to 8.0 |
| (3) Phoenix Cement Company 8800 E. Chaparral Road, Suite 155 Scottsdale, AZ 85250-2618 Tel. No. (480) 850-5757 | | |
| (a) Cholla Fly Ash (Joseph City, Arizona) | F | 3.1 to 5.0 |
| (b) Four Corners Fly Ash (Fruitland, New Mexico) | F | 2.4 to 2.8 |
| (c) Escalante Flyash (Prewit, New Mexico) | F | 2.5 to 4.8 |
| (4) Mineral Resources Technologies, LLC 120 Interstate North Parkway East, Suite 440 Atlanta, GA 30339 | | |
| (a) Coronado Fly Ash (St. John, Arizona) | F | 2.6 to 5.0 |